

# 3D PRINTING ADDITIVE MANUFACTURING



#### CHOOSE SAFETY, CHOOSE Tiger-Vac

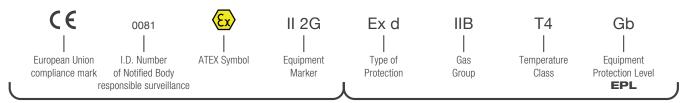
Since 1983, Tiger-Vac® has led the charge in the design and manufacture of third-party legally certified explosion proof industrial vacuum systems, to ensure the safety of workers around the world.

With over 200 specialized systems in our portfolio, we offer:

- Dry recovery vacuums for both combustible and non-combustible powders
- Dust collectors for capturing both combustible and non-combustible powders that are airborne or at source
- Wet & dry recovery vacuums for acid and chemical spills, fuels, and powders
- Welding fume extractors
- High efficiency cyclones to collect and/or reuse unused raw materials
- Immersion systems for collecting reactive metal powders
- Systems to help maintain cleanrooms up to ISO Class 4
- Systems for use in Zones 21 and 22 hazardous locations/areas
- NFPA-652 compliant systems

Speak to our team of technical representatives for professional assistance in choosing the right solution for your unique application. All Tiger-Vac systems are compliant with ATEX, NFPA, CSA, ETL, and IECEx safety standards.

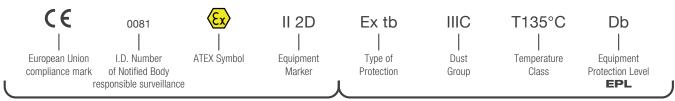
#### TYPICAL EQUIPMENT MARKING FOR GAS ATMOSPHERES



2014/34/EU ATEX Directive Marking

EN/IEC 60079-0 General Requirements Marking

#### TYPICAL EQUIPMENT MARKING FOR DUST ATMOSPHERES



2014/34/EU ATEX Directive Marking

EN/IEC 60079-0 General Requirements Marking

### **ZONE 2 / 22** Div.2 ABNORMAL CONDITION

Presence of explosive atmospheres only by accident, but not during normal duty

• Equipment protection level "c" required

### ZONE 1 / 21 Div.1

Incidental presence of explosive atmospheres during normal duty

• Equipment protection level "b" required

# ZONE 0 / 20 CONTINUOUSLY

Permanent presence of explosive atmospheres

• Equipment protection level "a" required

#### **GAS ZONES**

- ZONE 2
- ZONE 1
- ZONE 0

#### **DUST ZONES**

- ZONE 22
- ZONE 21
- ZONE 20



# QUICKLY, SAFELY, AND EFFICIENTLY

#### Recover Combustible Dusts such as Dust Groups :

**IIIA** Combustible flyings (lints of cotton, wood chips, etc.)

**IIIB** Non-conductive dusts (flour dust, grain dust, flour, sugar, starch, wood, plastic, carbonaceous dusts, coal, carbon black)

**IIIC** Conductive dusts (combustible metal dust, aluminum, magnesium, commercial alloys)

#### FILTER BLOCKAGE INDICATOR

Indicates loss of suction



#### **CLASS H14 HEPA FILTERS**

- Heavy Duty 2-Stage Bypass motor
- 4 x H14 HEPA filters with an efficiency of 99.99% at 0.3 micron
- 20 253 cm<sup>2</sup> filter surface area

#### STATIC DISSIPATIVE FILTER

- · Washable main cloth filter
- 3 480 cm<sup>2</sup> filter surface area

#### STAINLESS STEEL 430

Corrosion resistant and easy to decontaminate

Available in stainless steel 304

#### **CONDUCTIVE RECOVERY BAG**

8 217 cm<sup>2</sup> filter surface area

#### **ZONE 20**

Providing a Very High Protection Level "a" inside the recovery tank

DRY RECOVERY

### C-10 EX (4W)

#### WITH 3D TOOLKIT

TENSION	220-240 V	SOUND LEVEL	72 dB(A)
FREQUENCY	50-60 Hz	SUCTION INLET	60 mm
PHASE	SINGLE	LENGTH	43 cm
POWER	1.2 kW	WIDTH	43 cm
AMPERAGE	5 A	HEIGHT	93 cm
AIR FLOW	194 m³/h	WEIGHT	24 kg.
VAC. PRESSURE	2504 mm H <sub>2</sub> 0	CORD LENGTH	10 m

**CONDUCTIVE WHEELS**Prevents static buildup



#### BRUSHLESS MOTOR AVAILABLE

- 4 x H14 HEPA filters
- · Consistent performance
- Long lifespan
- · Smooth and quiet operation



## DESIGNED TO THOROUGHLY CLEAN THE BUILD CHAMBER AND PRINT BED



C-35L EX DT (MFS) + TOOLKIT

TENSION	220-240 V	SOUND LEVEL	72 dB(A)
FREQUENCY	50-60 Hz	REC. CAPACITY	9 Gal. (35 L) TANK
PHASE	SINGLE	LENGTH	64 cm
POWER	1.2 kW	WIDTH	64 cm
AMPERAGE	5 A	HEIGHT	121 cm
AIR FLOW	194 m3/h	WEIGHT	40 kg.
VAC. PRESSURE	2504 mm H <sub>2</sub> 0	CORD LENGTH	10 m

#### BRUSHLESS MOTOR AVAILABLE

#### **CLASS H14 HEPA FILTERS**

- Heavy Duty 2.Stage Bypass motor
- 4 x H14 HEPA filters with an efficiency of 99.99% at 0.3 micron
- 20 253 cm<sup>2</sup> filter surface area

#### STATIC DISSIPATIVE FILTER

- · Washable main cloth filter
- 3 480 cm<sup>2</sup> filter surface area

#### MANUAL FILTER SHAKER

Dislodges caked-on powders

#### STAINLESS STEEL 430

Corrosion resistant and easy to decontaminate

#### CONDUCTIVE POLYLINER AVAILABLE

Recovery bag for easy disposal of recovered powders

#### **DETACHABLE TANK**

Easy disposal of recovered powders

#### **CONDUCTIVE WHEELS**

Prevents static buildup



#### **TOOL BASKET**

Onboard tool storage allows for efficient organization and easy access to tools on the go



Tippe Vac

## RECOVER COMBUSTIBLE DUST SAFELY IN HAZARDOUS AREAS



### **EXP1-10 (40L)**

#### HFPA + 3D TOOI KIT

LIXII	
230 V	
50 Hz	
SINGLE	
1 kW	
4.5 A	
224 m³/h	
1550 mm H <sub>2</sub> 0	
78-85 dB(A)	
38 mm	
48 cm	
46 cm	
86 cm	
15 m	

### MOST COMPACT UNIT IN THE INDUSTRY

- TEFC explosion proof motor
- · Conductive inlet port
- Easy maneuverability
- Corrosion resistant and easy to decontaminate stainless steel 304
- Powders are recovered inside a conductive bag for easy disposal



**CONDUCTIVE BAGS**Conductive cloth recovery bags





DRY RECOVERY

### **ATEX-10A (40L)**

HEPA + 3D TOOLKIT

02 100	
VENTURI	SINGLE
POWER	15 HP
AIR LINE (Diam.)	12.7 mm
AIR VOLUME	16.5-21.2 L/s
AIR PRESSURE	5.5 bar.
AIR FLOW	187 m³/h
VAC. PRESSURE	2790 mm H <sub>2</sub> 0
SOUND LEVEL	68 dB(A)
SUCTION INLET	38 mm
LENGTH	48 cm
WIDTH	46 cm
HEIGHT	86 cm



#### PRESSURE REGULATOR

Adjustable between 0 bar. and 10 bars. Factory set at 5.5 bars. for ideal performance and noise level



**CONDUCTIVE BAGS**Conductive cloth recovery bags

# PRE-SEPARATION SYSTEMS FOR FINE DUST

# DESIGNED TO RECOVER COMBUSTIBLE DUST AND NON-COMBUSTIBLE DUST



#### **AIR OUTLET**

38 mm

#### **SUCTION INLET**

38 mm

HIGH EFFICIENCY CYCLONE

### **HEC-25L (4W)**

STAINLESS STEEL 304

SUCTION INLET	38 mm
AIR OUTLET	38 mm
REC. CAPACITY	6.6 Gal. (25 L)
LENGTH 46 cm	
WIDTH	46 cm
HEIGHT	81 cm
WEIGHT	12 kg.



#### **SUCTION HOSE**

Easy to clean
 Abrasion-resistant



#### **AIR OUTLET**

38 mm

#### **SUCTION INLET**

50 mm



HIGH EFFICIENCY CYCLONE

### HEC-35L (4W)

STAINLESS STEEL 430

SUCTION INLET	50 mm	
AIR OUTLET	38 mm	
REC. CAPACITY	9 Gal. (35 L)	
LENGTH	43 cm	
WIDTH	43 cm	
HEIGHT	86 cm	
WEIGHT	10 kg.	



#### **CRUSHPROOF SUCTION HOSE**

Static conductive
 Damage-resistant





### RECOVER.RESIZE.REUSE REUSE UP TO 98% OF THE RECOVERED POWDER

SUITABLE FOR ALL AM APPLICATIONS, BOTH PLASTIC DUST AND METAL DUST



#### **HEPA FILTER**

Filtration efficiency of 99.995% at 0.3 micron

#### **EXPLOSION PROOF MOTOR AND SWITCH**

Isolates electrical components from explosive environments

ATEX AND IECEX Certified for Conductive Dust Group IIIC

#### STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

#### CYCLONIC PRE-SEPARATOR

Separate and collect up to 98% of the powder before it enters the vacuum system

#### **DETACHABLE TANK**

- Very high protection level
- · Easy disposal of recovered powders

HIGH EFFICIENCY CYCLONE ALLOWING UP TO

98 0/0
OF POWDERS
TO BE REUSED

POWDER RECOVERY SYSTEM + HIGH EFFICIENCY CYCLONE

### EXP1-20 DT (PRS-HEC)

RE HEPA + 3D TOOLKIT

TENSION	230 V	SOUND LEVEL	78-85 dB(A)
FREQUENCY	50 Hz	REC. CAPACITY	6.6 Gal. (25 L) TANK
PHASE	SINGLE	LENGTH	112 cm
POWER	1 kW	WIDTH	56 cm
AMPERAGE	4.5 A	HEIGHT	135 cm
AIR FLOW	224 m3/h	WEIGHT	98 kg.
VAC. PRESSURE	1550 mm H <sub>2</sub> 0	CORD LENGTH	15 m



Extra recovery tank with lid to facilitate the Resize and Reuse of the recovered powders



### RECOVER.RESIZE.REUSE REUSE UP TO 98% OF THE RECOVERED POWDER

SUITABLE FOR ALL AM APPLICATIONS, BOTH PLASTIC DUST AND METAL DUST



POWDER RECOVERY SYSTEM + HIGH EFFICIENCY CYCLONE

### C-10 EX DT (PRS-HEC)

HEPA + 3D TOOLKIT

TENSION	220-240 V	SOUND LEVEL	72 dB(A)
FREQUENCY	50-60 Hz	REC. CAPACITY	6.6 Gal. (25 L) TANK
PHASE	SINGLE	LENGTH	112 cm
POWER	1.2 kW	WIDTH	56 cm
AMPERAGE	5 A	HEIGHT	135 cm
AIR FLOW	194 m3/h	WEIGHT	98 kg.
VAC. PRESSURE	2504 mm H <sub>2</sub> 0	CORD LENGTH	10 m

#### BRUSHLESS MOTOR AVAILABLE

#### 2-STAGE BYPASS MOTOR

- Heavy Duty 2-Stage Bypass motor
- 4 x H14 HEPA filters with an efficiency of 99.99% at 0.3 micron
- 20 253 cm<sup>2</sup> filter surface area

ATEX AND IECEX Certified for Conductive Dust Group IIIC

#### STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

#### CYCLONIC PRE-SEPARATOR

Separate and collect up to 98% of the powder before it enters the vacuum system

#### **DETACHABLE TANK**

- Very high protection level
- Easy disposal of recovered powders

#### HIGH EFFICIENCY CYCLONE ALLOWING UP TO

980/0
OF POWDERS
TO BE REUSED



PNEUMATIC HEAD AVAILABLE
With HEPA filtration efficiency
of 99.995% at 0.3 micron

# Cat.3D ZONE 22 - DUST LCIE 19 ATEX 1001 X DESIGNED TO RECOVER AND NEUTRALISE CONDUCTIVE POWDERS

#### **COALESCING FILTER ELEMENT**

Prevents moisture buildup from damaging electrical components

#### **DEGASSING VENT**

Vents potentially hazardous gas buildup inside the vacuum

#### MIST ARRESTOR

Removes contaminants from process air emissions that evolve as mist droplets

#### STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

#### **SEPARATOR CONE**

Prevents droplets and dust from reaching the motor

#### **DETACHABLE TANK**

Easy access to recovered powders

#### LIQUID LEVEL INDICATOR

Impact-resistant polycarbonate

#### **SIEVE BASKET**

Separates the sludge from the neutralizing liquid

#### **DRAIN VALVE 38 mm**

With locking system to prevent accidental spills



**CFE HEPA** 

WET MIX SYSTEM WATER

Tiger-Va

WET (WATER) MIX

TENSION	220-240 V	SOUND LEVEL	72 dB(A)
FREQUENCY	50-60 Hz	SUCTION INLET	50 mm
PHASE	SINGLE	LENGTH	94 cm
POWER	1.2 kW	WIDTH	60 cm
AMPERAGE	5 A	HEIGHT	160 cm
AIR FLOW	194 m³/h	CORD LENGTH	10 m
VAC. PRESSURE	2504 mm H <sub>2</sub> 0		,



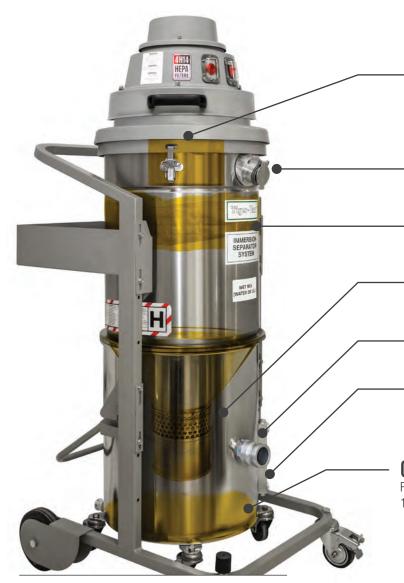
#### BRUSHLESS MOTOR AVAILABLE

- 4 x H14 HEPA filters
- Consistent performance
- Long lifespan
- · Smooth and guiet operation





## DESIGNED TO RECOVER AND NEUTRALISE COMBUSTIBLE DUST



#### **COALESCING FILTER ELEMENT**

- Prevents moisture buildup from damaging electrical components
- HEPA grade with an efficiency of 99.97% at 0.3 micron

#### **DEGASSING VENT**

Vents potentially hazardous gas buildup inside the vacuum

#### MIST ARRESTOR

Removes contaminants from process air emissions that evolve as mist droplets

#### MIST ARRESTOR

Aluminum mesh screen prevents mist droplets from reaching the motor

#### **DETACHABLE TANK**

Easy access to recovered powders

#### LIQUID LEVEL INDICATOR

Impact-resistant

IMMERSION SEPARATOR

### C-10 EX (IT-40L) DT

(CFE) HEPA + 3D TOOLKIT

WET MIX SYSTEM WATER OR OIL

TENSION	220-240 V	SOUND LEVEL	72 dB(A)
FREQUENCY	50-60 Hz	REC. CAPACITY	1.5 Gal. (4.5 L) BAG
PHASE	SINGLE	LENGTH	66 cm
POWER	1.2 kW	WIDTH	56 cm
AMPERAGE	5 A	HEIGHT	137 cm
AIR FLOW	194 m3/h	WEIGHT	42 kg.
VAC. PRESSURE	2504 mm H <sub>2</sub> 0	CORD LENGTH	10 m





## DESIGNED TO RECOVER AND NEUTRALISE COMBUSTIBLE DUST



#### **COALESCING FILTER ELEMENT**

- Prevents moisture buildup from damaging electrical components
- HEPA grade with an efficiency of 99.97% at 0.3 micron

#### **DEGASSING VENT**

Vents potentially hazardous gas buildup inside the vacuum

#### MIST ARRESTOR

Removes contaminants from process air emissions that evolve as mist droplets

#### MIST ARRESTOR

Aluminum mesh screen prevents mist droplets from reaching the motor

#### **DETACHABLE TANK**

Easy access to recovered powders

#### LIQUID LEVEL INDICATOR

Impact-resistant

IMMERSION SEPARATOR

### **EXP1-10 (IT-40L) EX DT**

(CFE) HEPA + 3D TOOLKIT

WET MIX SYSTEM WATER OR OIL

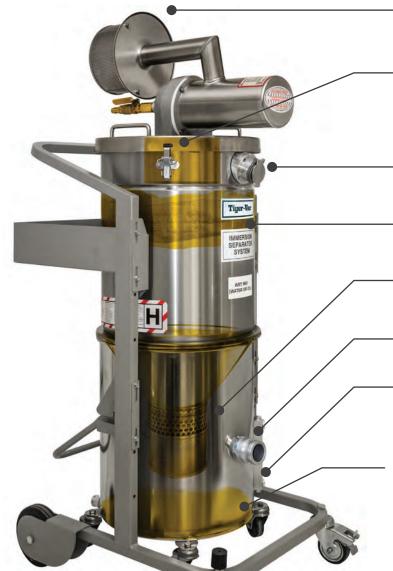
TENSION	230 V	SOUND LEVEL	78-85 dB(A)
FREQUENCY	50 Hz	REC. CAPACITY	1.5 Gal. (4.5 L) BAG
PHASE	SINGLE	LENGTH	66 cm
POWER	1 kW	WIDTH	56 cm
AMPERAGE	4.5 A	HEIGHT	137 cm
AIR FLOW	224 m3/h	CORD LENGTH	15 m
VAC. PRESSURE	1550 mm H <sub>2</sub> 0		•







# DESIGNED TO RECOVER AND NEUTRALISE COMBUSTIBLE DUST



#### **HEPA FILTER**

Filtration efficiency of 99.995% at 0.3 micron

#### **COALESCING FILTER ELEMENT**

- Prevents moisture buildup from damaging electrical components
- HEPA grade with an efficiency of 99.97% at 0.3 micron

#### **DEGASSING VENT**

Vents potentially hazardous gas buildup inside the vacuum

#### MIST ARRESTOR

Removes contaminants from process air emissions that evolve as mist droplets

#### MIST ARRESTOR

Aluminum mesh screen prevents mist droplets from reaching the venturi

#### **DETACHABLE TANK**

Easy access to recovered powders

#### LIOUID LEVEL INDICATOR

Impact-resistant

#### **CONDUCTIVE BAG**

Recovery capacity of 1.5 Gal. (4.5 L)

IMMERSION SEPARATOR

### SS-10 (IT-40L) DT RE

HEPA + 3D TOOLKIT

WET MIX SYSTEM WATER OR OIL

VENTURI	SINGLE	SOUND LEVEL	72 dB(A)
POWER	15 HP	SUCTION INLET	38 mm
AIR LINE (Diam.)	12.7 mm	LENGTH	66 cm
AIR VOLUME	21.2 L/s	WIDTH	56 cm
AIR PRESSURE	5.5 bar.	HEIGHT	137 cm
VAC. PRESSURE	2790 mm H <sub>2</sub> 0	WEIGHT	48 kg.
AIR FLOW	212 m3/h		•



**COLLECTION BAG RETAINER** 

Keeps the conductive recovery bag submerged



#### COALESCING FILTER ELEMENT

**DESIGNED TO RECOVER AND** 

- Prevents moisture buildup from damaging electrical components
- · HEPA grade with an efficiency of 99.97% at 0.3 micron

#### **UPPER CONE + CYLINDER**

Prevents mist buildup from reaching the motor

#### SEPARATOR CONE

Prevents droplets and dust from reaching the motor



#### TEFC MOTOR AND SWITCH

Group E (metal dust)

#### STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

#### **DETACHABLE TANK**

Easy access to recovered powders

#### LIQUID LEVEL INDICATOR

Impact-resistant polycarbonate

#### **SIEVE BASKET**

Separates the sludge from the neutralising liquid

#### **DRAIN VALVE 38 mm**

With locking system to prevent accidental spills



#### COALESCING FILTER ELEMENT

Prevents moisture from entering and damaging the motor

#### **CFE HEPA**

WET MIX SYSTEM WATER OR OIL

TENSION	400 V	SOUND LEVEL	74 dB(A)
FREQUENCY	50 Hz	SUCTION INLET	50 mm
PHASE	THREE	LENGTH	119 cm
POWER	2.2 kW	WIDTH	81 cm
AMPERAGE	4.8 A	HEIGHT	157 cm
AIR FLOW	212 m3/h	WEIGHT	111 kg.
VRV SETTING	1780 mm H <sub>2</sub> 0	CORD LENGTH	10 m
VAC. PRESSURE	2540 mm H <sub>2</sub> 0		



#### SAFE RECOVERY OF POWDERS IN THE DEPOWDERING STATION **DURING POST-PROCESSING**

#### THERMOPLASTIC RUBBER HOSE

Designed for applications with wide temperature ranges

- External abrasion & drag resistance
- Great moisture & UV resistance
- Excellent chemical resistance
- · Minimal friction loss & efficient air flow

#### **OPERATE WITHOUT INTERRUPTIONS**

- Filter pulse cleaning by compressed air
- · Automatic timer continuously purges filter to maintain maximum performance



#### TEFC THREE-PHASE MOTOR

Greater power, efficiency, and usable life



#### STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

#### **FILTER CARTRIDGE**

Aluminized spun bond conductive cartridge with an efficiency of 97% at 0.3 micron

#### **AVAILABLE**

Hemipleat® extreme flame retardant conductive cartridge with carbon, with an efficiency of 99.99% at 0.5 micron

#### RECOVERY CAPACITY

- 2.6 Gal. (10 L) capacity
- · Accessible via sliding drawer



SS Cat. 2 GD

LOW PRESSURE · HIGH FLOW RATE

TENSION	400 V	SUCTION INLET	200 mm
FREQUENCY	50 Hz	FILTER CLEANING	MRP-ARP
PHASE	THREE	LENGTH	137 cm
POWER	4 kW	WIDTH	87 cm
AMPERAGE	8.7 A	HEIGHT	135 cm
AIR FLOW	2000 m <sup>3</sup> /h	WEIGHT	215 kg.
SOUND LEVEL	74 dB(A)	CORD LENGTH	10 m



#### FILTER MONITORING

Measures and indicates pressure differential (accurate within 1%)



**SS Cat.2 GD** LOW PRESSURE · HIGH FLOW RATE

		EOWITHEOGOTHE THAITTEOWTHTE	
TENSION	400 V	SUCTION INLET	150 mm
FREQUENCY	50 Hz	FILTER CLEANING	MRP-ARP
PHASE	THREE	LENGTH	137 cm
POWER	4 kW	WIDTH	87 cm
AMPERAGE	8.7 A	HEIGHT	135 cm
AIR FLOW	2000 m <sup>3</sup> /h	WEIGHT	215 kg.
SOUND LEVEL	74 dB(A)	CORD LENGTH	10 m

#### **EXTRACTION ARM**

CAPTURE, CONTAIN, AND CONTROL DUST AT THE SOURCE

- 6 in. (150 mm) Suction Inlet
- 6.6 ft. or 10 ft. Reach

#### **OPERATE WITHOUT INTERRUPTIONS**

- · Filter pulse cleaning by compressed air
- Automatic timer continuously purges filter to maintain maximum performance

#### STAINLESS STEEL 304

Corrosion resistant and easy to decontaminate

#### FILTER CARTRIDGE

Aluminized spun bond conductive cartridge with an efficiency of 97% at 0.3 micron

#### AVAILABLE

Hemipleat® extreme flame retardant conductive cartridge with carbon, with an efficiency of 99.99% at 0.5 micron



#### HEPA FILTER MODULE

Factory installed, stainless steel downstream HEPA filter module



#### **OPERATE WITHOUT INTERRUPTIONS**

**DESIGNED TO SAFELY** 

- Filter pulse cleaning by compressed air
- Automatic timer continuously purges filter to maintain maximum performance

#### **HEPA FILTER**

Filtration efficiency of 99.99% at 0.3 micron

#### **EXTRACTION ARM**

- 6 in. (150 mm) suction inlet
- 6.6 ft. or 10 ft. reach



#### TEFC MOTOR

Heavy Duty, single or three-phase

#### AVAILABLE

TEFC motor and switch for Group E (metal dust)

#### **FILTER CARTRIDGE**

Aluminized spun bond conductive cartridge with an efficiency of 97% at 0.3 micron

#### **AVAILABLE**

Hemipleat® extreme flame retardant conductive cartridge with carbon, with an efficiency of 99.99% at 0.5 micron

#### **RECOVERY CAPACITY**

- 2.6 Gal. (10 L) capacity
- Accessible via sliding drawer



#### FILTER MONITORING

Measures and indicates pressure differential (accurate within 1%)

### **CD-600 EX HEPA**

SS Cat 2 GD

LOW PRESSURE · HIGH FLOW RATE

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TENSION	400 V	SUCTION INLET	150 mm
FREQUENCY	50 Hz	FILTER CLEANING	MRP-ARP
PHASE	THREE	LENGTH	91 cm
POWER	2.2 kW	WIDTH	68 cm
AMPERAGE	4.8 A	HEIGHT	173 cm
AIR FLOW	1000 m <sup>3</sup> /h	WEIGHT	160 kg.
SOUND LEVEL	72 dB(A)	CORD LENGTH	10 m

# INCLUDED ESD-SAFE TOOLKIT



**CREVICE TOOL**Conductive and oil resistant rubber



**BRUSH**ESD-safe for 38 mm hose



**CONICAL NOZZLE**Conductive rubber · Pressure fit



FLOORTOOL OPTIONAL
Static conductive + conductive nylon bristles



WAND OPTIONAL Double-bend wand, chrome



SUCTION HOSE Static conductive crushproof (immersion units)



**SUCTION HOSE**Static conductive crushproof

# TIGET-VACUUM WITH



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